



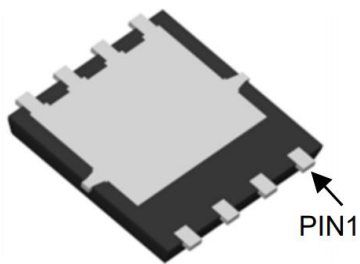
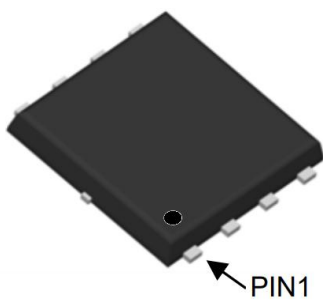
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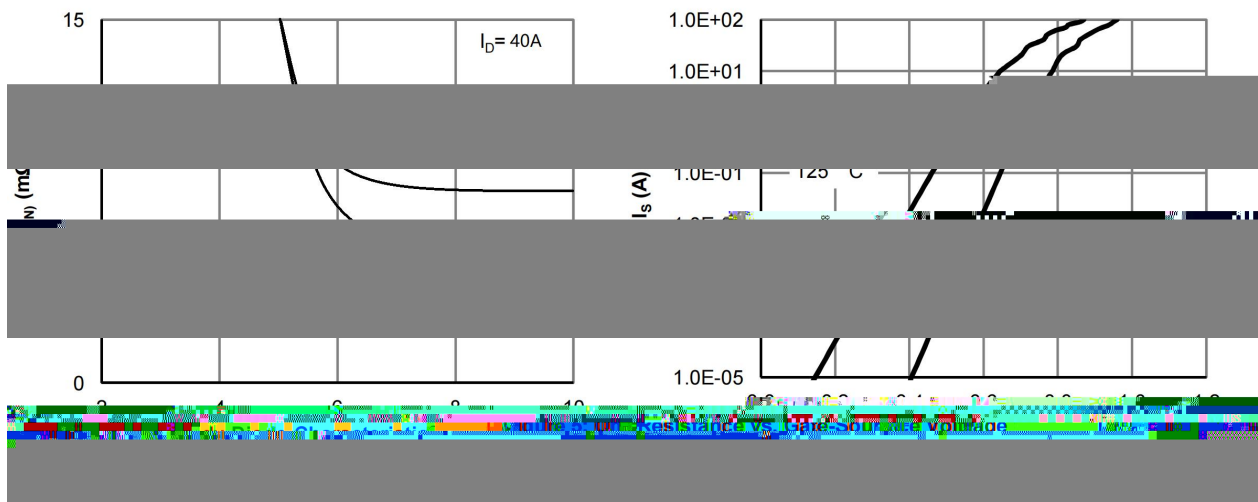
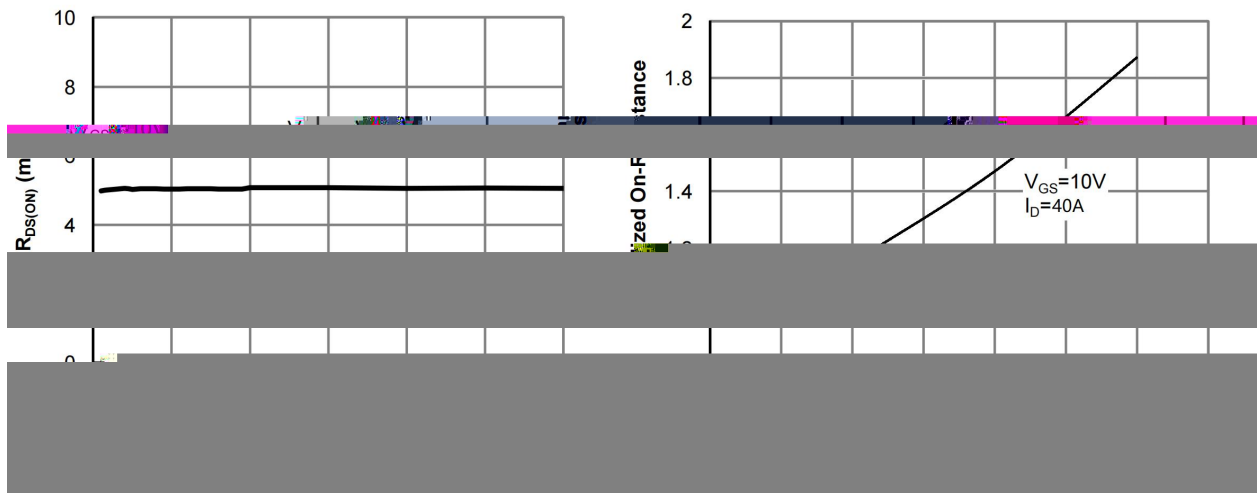
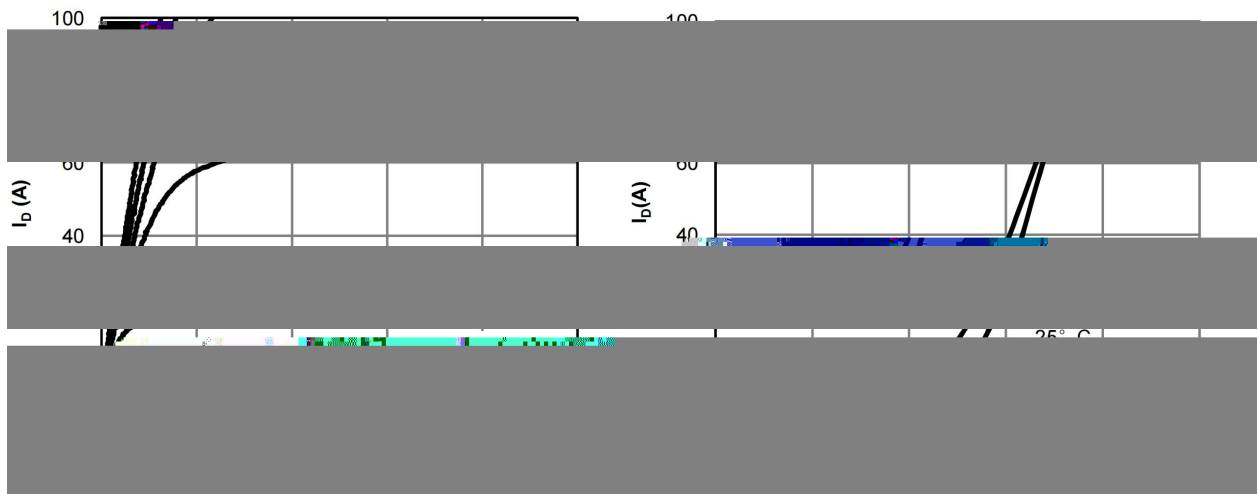
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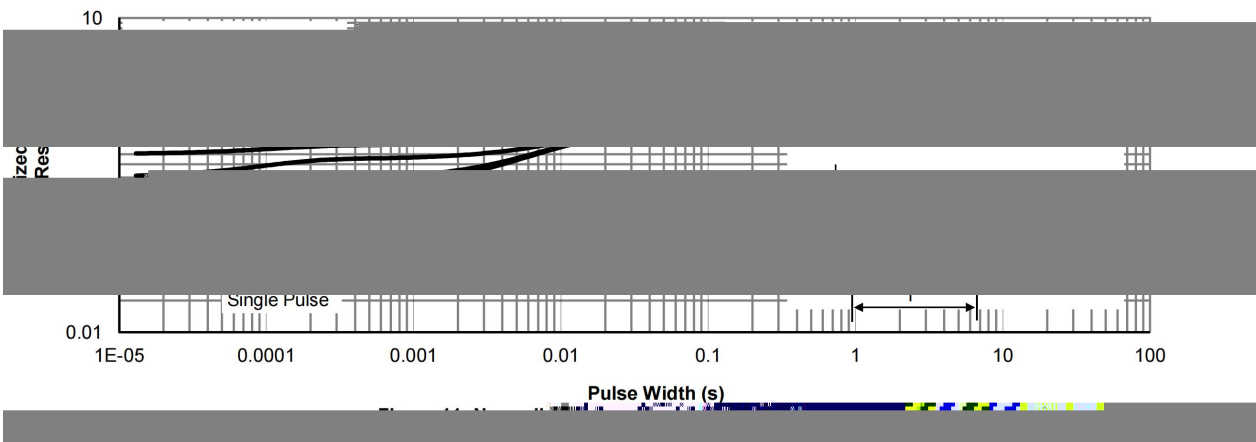
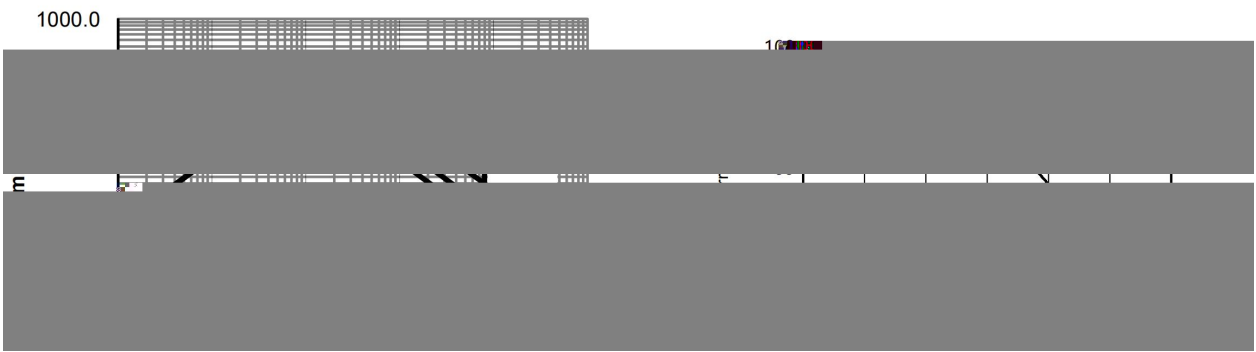
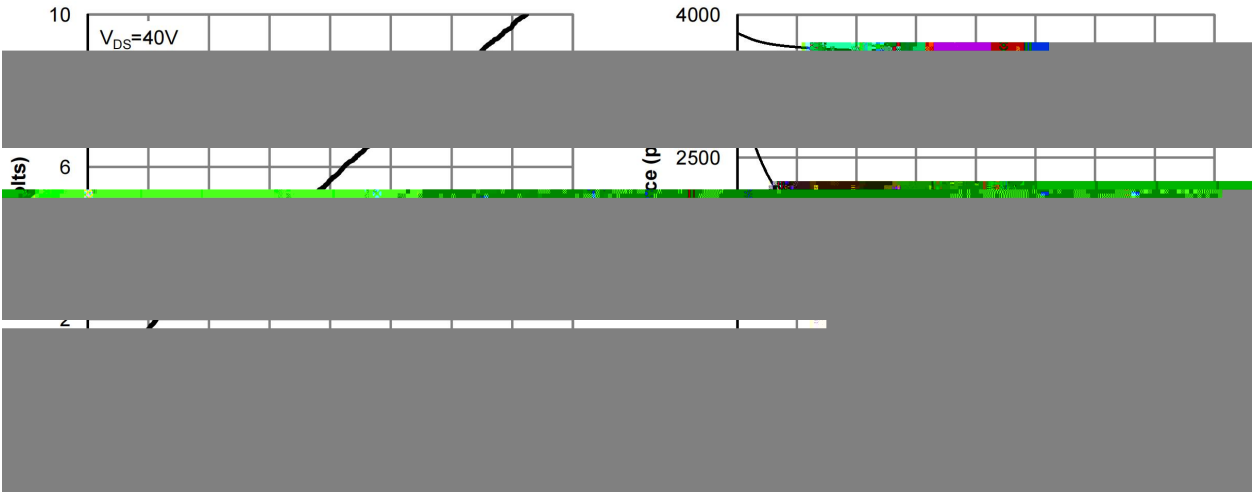


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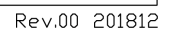




Figure 1 is a line graph showing the temperature profile of the specimen over time. The y-axis represents Temperature in degrees Celsius (°C), ranging from 0 to 350 in increments of 50. The x-axis represents Time in seconds (sec), ranging from 0 to 280 in increments of 20. The profile starts at approximately 30°C at 0 seconds, rises linearly to 150°C at 80 seconds. From 80 seconds to 170 seconds, the temperature continues to rise but at a slower rate, reaching approximately 180°C. A horizontal double-headed arrow labeled "60~90 sec" spans this period. The temperature then rises more steeply to a peak of $245 \pm 5^{\circ}\text{C}$ at 220 seconds. A horizontal double-headed arrow labeled " 5 ± 0.5 sec" indicates the dwell time at this peak. Finally, the temperature decreases linearly to approximately 100°C at 250 seconds.